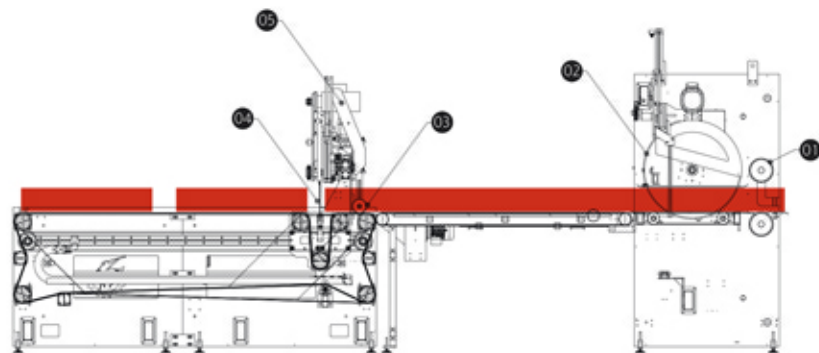


cutting systems/切割系统 process flow/工艺流程



THE MATERIAL IS FED TO THE LONGITUDINAL CUTTING GROUP (02) AND GUIDED BY A PAIR OF CALANDERING ROLLERS (01), WITH AUTOMATICALLY ADJUSTABLE PRESSURE. THE LONGITUDINAL CUTTING GROUP CAN BE EQUIPPED WITH DIFFERENT TYPES OF BLADES, PRESSURE TYPE, RUNNING TYPE AS WELL AS SCISSOR TYPE DEPENDING ON THE PRODUCT FEATURES. MULTIPLE LONGITUDINAL BLADES CAN BE ASSEMBLED ON REQUEST AND THEIR POSITION CAN BE MANUALLY ADJUSTED OR AUTOMATICALLY ADJUSTED FROM THE CONTROL PANEL ON REQUEST. ANOTHER PAIR OF CALANDERING ROLLERS (03) GUIDES MATERIAL TOWARDS THE CROSS CUTTER (04) BY KEEPING A PERFECT ALIGNMENT. THE TRANSVERSAL CUTTING GROUP CAN BE EQUIPPED WITH DIFFERENT TYPE OF BLADES SUCH AS GUILLOTINE TYPE, PRESSURE TYPE, RUNNING TYPE OR SCISSOR TYPE. THE TRANSVERSAL CUTTING GROUP CAN BE ALSO ASSEMBLED ON A MOVABLE TROLLEY (05) IN ORDER TO PERFORM A PERFECTLY STRAIGHT CUT WITHOUT STOPPING THE LINE

物料由一对轧辊(01)引导进入纵向切割机构,轧辊压力可以自动调节.根据产品特性,纵向切割机构可以选配不同种类的切刀,加压类型,运行形式,以及剪切方式.根据需要,可以加装多套纵切单元,其位置可以选配人工调节或通过控制操作台设定自动调节.一对导辊(03)引导物料进行横向切割.横向切割机构(04)可以对物料进行完美地直线横向切割.横向切割刀可以选配不同形式的刀片,例如闸切式,加压式,移动式,或剪切式.横动切割机构也可以安装在一个移动滑车(05)上,在物料快速运动过程中对物料进行直线切割,不用停车