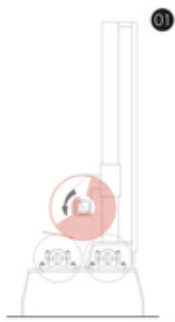


# winding system/卷装系统 process flow/工艺流程



WHEN THE SET ROLL DIAMETER HAS BEEN REACHED (02), THE WINDING ROLLERS STOP AND THE GUIDING COLUMNS (03) ROTATE TO MAKE THE ROLL MOVE ON THE OUTER CONTACT CYLINDER TILL THE REQUIRED ANGLE IS REACHED AND THE ROLL CAN BE DEPOSITED ON THE PROVIDED ROLL TRANSPORTING CART

当达到所需要的卷盘直径 (02), 卷绕辊停止转动。导杆(03)开始转动, 使卷盘向外面接触辊移动, 一直达到所需要的倾斜度, 把材料放到专用卸料车上